

(ALL DIMENSIONS ARE IN mm)

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

COMPUTER FILE NAME  
D11902SF.DWG

DRG. NO.  
ST 304223

SIGN. AND DATE

INVENTORY NO

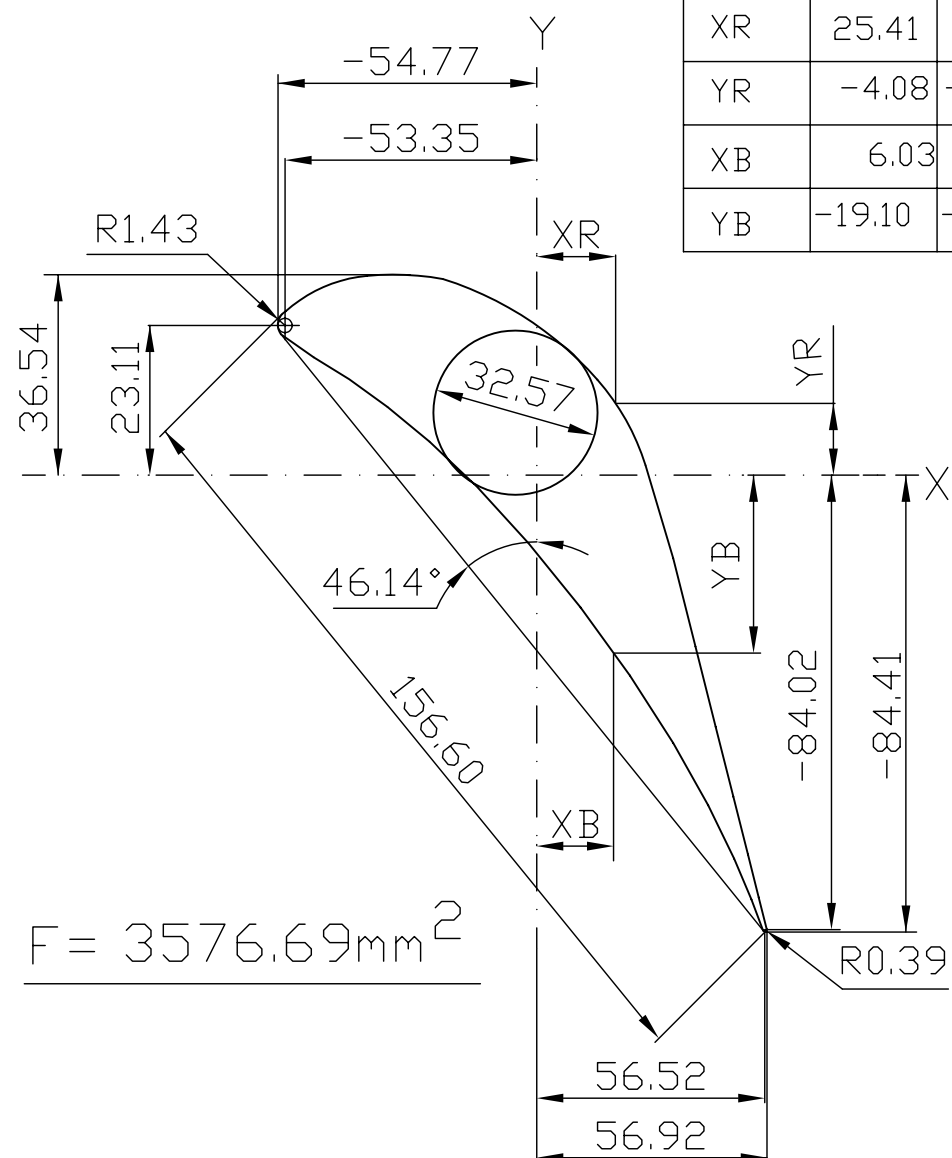
GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

DRG. NO. 3-301-19-00002

SH. 06 OF 12

No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
XR	-54.72	-54.61	-53.60	-51.61	-48.49	-44.12	-38.43	-31.45	-23.43	-14.79	-6.09	2.16	9.55	15.89	21.18
YR	22.73	24.07	25.88	28.07	30.50	32.91	34.96	36.21	36.24	34.70	31.47	26.61	20.31	12.88	4.68
XB	-54.72	-53.94	-52.26	-49.81	-46.73	-43.19	-39.35	-35.32	-31.12	-26.70	-21.96	-16.86	-11.45	-5.77	0.09
YB	22.73	21.60	20.40	19.10	17.65	16.00	14.14	12.03	9.65	6.97	3.89	-0.32	-3.80	-8.45	-13.58

No.	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
XR	25.41	28.98	32.35	35.58	38.67	41.59	44.32	46.84	49.12	51.15	52.91	54.37	55.52	56.36	57.03
YR	-4.08	-12.93	-21.49	-29.71	-37.56	-44.98	-51.92	-58.33	-64.14	-69.30	-73.76	-77.48	-80.41	-82.52	-84.23
XB	6.03	11.97	17.79	23.39	28.69	33.62	38.10	42.10	45.59	48.56	51.02	52.98	54.47	55.52	56.34
YB	-19.10	-24.92	-30.95	-37.09	-43.22	-49.27	-55.11	-60.66	-65.82	-70.50	-74.61	-78.09	-80.87	-82.89	-84.53



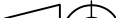
— 00
VAR

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT
--



BHARAT HEAVY ELECTRICALS LTD  
HYDERABAD

NAME	SIGN	DATE	NO. OF VAR.
TVP BABU		28.04.2000	
T.S.PRABHAKAR		28.04.2000	-N.A.
C.N.V.RAMANA		28.04.2000	

DEPT. I.T.D.	UNTOL. DIMS. GR.		SCALE N.T.S.	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
CODE 415	<del>C/M/F</del>			—N.A.—	—N.A.—	—N.A.—	—N.A.—
TITLE <u>PROFILE CO-ORDINATES</u> <u>FOR SECTION. N-N</u> (7020-22687) (2.8 Sqm-3)				CARD CODE  N.A.	DRAWING NO. <del>3-11-5227</del> <b>3-301-19-00002</b>		REV  <b>01</b>
				SHT. No 06		NO. OF SHT. 12	

18-06-2009  
12:18:45

Printed by : G.S.R.REDDY-HM2032 / 1865692 on 25-04-16 15:24:23

*This Drawing is printed from Engineering Digital Archive System (EDAS).  
Therefore signatures are not essentially required.*